

**SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006**

**Black Spot Remover**

Version 9.1

Revision date / valid from 08/08/2023

**MSDS code:MSHY100**

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Trade name : Black Spot Remover  
 Substance name : sodium hypochlorite, solution  
 Index-No. : 017-011-00-1  
 CAS-No. : 7681-52-9  
 EC-No. : 231-668-3  
 Registration number : 01-2119488154-34-xxxx

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Use of the Substance/Mixture : Identified use: See table in front of appendix for a complete overview of identified uses.  
 Uses advised against : At this moment we have not identified any uses advised against

**1.3. Details of the supplier of the safety data sheet**

Company : FlowChemUK Limited  
 Block B, Mark Street Industrial Estate, Sandiacre  
 Nottingham, NG10 5AD  
 Telephone : T +44 333 733 1541  
 Telefax :  
 E-mail address : [sales@flowchemuk.com](mailto:sales@flowchemuk.com) - [www.flowchemuk.com](http://www.flowchemuk.com)

**1.4. Emergency telephone number**

Emergency telephone number : Emergency only telephone number (open 24 hours):  
 +44 (0) 1865 407333 (N.C.E.C. Culham)

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification according to Regulation (EC) No 1272/2008**

REGULATION (EC) No 1272/2008			
Hazard class	Hazard category	Target Organs	Hazard statements
Skin corrosion	Category 1B	---	H314
Acute aquatic toxicity	Category 1	---	H400

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For the full text of the H-Statements mentioned in this Section, see Section 16.

### Classification according to EU Directives 67/548/EEC or 1999/45/EC

Directive 67/548/EEC or 1999/45/EC	
Hazard symbol / Category of danger	Risk phrases
Corrosive (C)Corrosive (C)	R34
Dangerous for the environment (N)Dangerous for the environment (N)	R50
	R31


For the full text of the R-phrases mentioned in this Section, see Section 16.

### Most important adverse effects

- Human Health : See section 11 for toxicological information.
- Physical and chemical hazards : See section 9 for physicochemical information.
- Potential environmental effects : See section 12 for environmental information.

## 2.2. Label elements

### Labelling according to Regulation (EC) No 1272/2008

- Hazard symbols : 
- Signal word : Danger
- Hazard statements : H314 Causes severe skin burns and eye damage.  
H400 Very toxic to aquatic life.
- Precautionary statements
- Prevention : P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
- Response : P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

## Sodium hypochlorite 10-15% (All grades)

P310

rinsing.  
Immediately call a POISON CENTER or  
doctor/ physician.

### Additional Labelling:

EUH031 Contact with acids liberates toxic gas.

### Hazardous components which must be listed on the label:

- sodium hypochlorite, solution
- sodium hydroxide

### 2.3. Other hazards

For Results of PBT and vPvB assessment see section 12.5.

## Section 3: Composition/information on ingredients

### 3.1. Substances

Chemical nature : sodium hypochlorite  
Aqueous solution

Hazardous components	Amount [%]	Classification (REGULATION (EC) No 1272/2008)		Classification (67/548/EEC)
		Hazard class / Hazard category	Hazard statements	
<b>sodium hypochlorite, solution</b>				
Index-No. : 017-011-00-1		Met. Corr.1	H290	R31
CAS-No. : 7681-52-9		Skin Corr.1B	H314	Corrosive; C; R34
EC-No. : 231-668-3		Eye Dam.1	H318	Irritant; Xi; R37
Registration : 01-2119488154-34-xxxx	>= 10 - <= 15	STOT SE3	H335	Dangerous for the environment; N;
		Aquatic Acute1	H400	R50
<b>sodium hydroxide</b>				
Index-No. : 011-002-00-6		Met. Corr.1	H290	Corrosive; C; R35
CAS-No. : 1310-73-2		Skin Corr.1A	H314	
EC-No. : 215-185-5	>= 0 - < 5			
Registration : 01-2119457892-27-xxxx				

For the full text of the R-phrases mentioned in this Section, see Section 16.

For the full text of the H-Statements mentioned in this Section, see Section 16.

## Section 4: First aid measures

### 4.1. Description of first aid measures

General advice : Take off all contaminated clothing immediately.

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If inhaled	: In case of accident by inhalation: remove casualty to fresh air and keep at rest. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.
In case of skin contact	: Wash off immediately with soap and plenty of water. If irritation appears or if the contamination is important, seek medical advice.
In case of eye contact	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Consult an eye specialist immediately. Go to an ophthalmic hospital if possible.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. If swallowed, do not induce vomiting - seek medical advice. If a person vomits when lying on his back, place him in the recovery position.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms	: Inhalation may provoke the following symptoms: Cough, Headache, Lung oedema
Effects	: Risk of serious damage to the lungs (by aspiration).

### 4.3. Indication of any immediate medical attention and special treatment needed

Treatment	: Treat symptomatically. Later control for pneumonia and lung oedema.
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## Section 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. The product itself does not burn.
Unsuitable extinguishing media	: Exempt

### 5.2. Special hazards arising from the substance or mixture

Specific hazards during firefighting	: Fire may cause evolution of: Chlorine, Hydrogen chloride gas, chlorine oxides
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### 5.3. Advice for firefighters

Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus. Wear appropriate body protection (full protective suit)
Further information	: Cool closed containers exposed to fire with water spray. Heating will cause a pressure rise - with risk of bursting. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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### Section 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment. Wear respiratory protection. Keep people away from and upwind of spill/leak. Provide adequate ventilation. Danger of slipping if spilled. Avoid contact with skin and eyes. Do not breathe vapour.

#### 6.2. Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration. If the product contaminates rivers and lakes or drains inform respective authorities. If material reaches soil inform authorities responsible for such cases.

#### 6.3. Methods and materials for containment and cleaning up

Methods and materials for containment and cleaning up : Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders). Keep in suitable, closed containers for disposal. Do not keep the container sealed.

Further information : Treat recovered material as described in the section "Disposal considerations".

#### 6.4. Reference to other sections

For personal protection see section 8.

### Section 7: Handling and storage

#### 7.1. Precautions for safe handling

Advice on safe handling : Do not keep the container sealed. Handle and open container with care. Ensure adequate ventilation. Use personal protective equipment. Avoid contact with the skin and the eyes. Do not breathe vapours or spray mist. Use respirator with appropriate filter if vapours or aerosol are released. Emergency eye wash fountains and emergency showers should be available in the immediate vicinity.

Hygiene measures : Keep away from food, drink and animal feedingstuffs. Smoking, eating and drinking should be prohibited in the application area. Wash hands before breaks and at the end of workday. Take off all contaminated clothing immediately.

#### 7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep in an area equipped with alkali resistant flooring. Keep only in the original container. Store in a receptacle equipped with a vent.

Advice on protection against fire and explosion : The product is not flammable. Normal measures for preventive fire protection.

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Further information on storage conditions : Keep in a well-ventilated place. Protect against light. Store in cool place. Do not keep the container sealed.

Advice on common storage : Keep away from food, drink and animal feedingstuffs. Do not store together with acids and ammonium salts.

German storage class : 8B: Non-combustible substances, corrosive

### 7.3. Specific end use(s)

Specific use(s) : No information available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

<b>Component:</b>	<b>sodium hydroxide</b>	<b>CAS-No.</b> <b>1310-73-2</b>
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#### Other Occupational Exposure Limit Values

EH40 WEL, Short Term Exposure Limit (STEL):  
2 mg/m<sup>3</sup>

ELV (IE), Short Term Exposure Limit (STEL):  
2 mg/m<sup>3</sup>

<b>Component:</b>	<b>chlorine</b>	<b>CAS-No.</b> <b>7782-50-5</b>
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#### Other Occupational Exposure Limit Values

EU ELV, Short Term Exposure Limit (STEL):  
0.5 ppm, 1.5 mg/m<sup>3</sup>  
Indicative

EH40 WEL, Short Term Exposure Limit (STEL):  
0.5 ppm, 1.5 mg/m<sup>3</sup>

ELV (IE), Short Term Exposure Limit (STEL):  
0.5 ppm, 1.5 mg/m<sup>3</sup>  
Indicative OELV

### 8.2. Exposure controls

#### Appropriate engineering controls

Refer to protective measures listed in sections 7 and 8.

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### Personal protective equipment

#### *Respiratory protection*

Advice : Use respirator with appropriate filter if vapours or aerosol are released.  
Recommended Filter type:  
Combination filter:B-P2  
Combination filter:B-P3  
For low vapor concentrations: EN 136. For higher concentrations:  
EN 137

#### *Hand protection*

Advice : Protective gloves complying with EN 374.  
The glove material has to be impermeable and resistant to the product / the substance / the preparation.  
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).  
Protective gloves should be replaced at first signs of wear.

Material : butyl-rubber  
Break through time : 8 h  
Glove thickness : 0.5 mm

Material : Polyvinylchloride  
Break through time : 8 h  
Glove thickness : 0.5 mm

Material : polychloroprene  
Break through time : 8 h  
Glove thickness : 0.5 mm

#### *Eye protection*

Advice : Safety glasses with side-shields conforming to EN166  
Tightly fitting safety goggles

#### *Skin and body protection*

Advice : alkali resistant protective clothing  
(EN 340)

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.  
Avoid subsoil penetration.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
If material reaches soil inform authorities responsible for such cases.

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### Section 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Form	:	liquid
Colour	:	yellowish green
Odour	:	slight chlorine
Odour Threshold	:	Currently we do not have any information from our supplier about this.
pH	:	> 11
Melting point/range	:	-17 °C
Boiling point/boiling range	:	110 °C
Flash point	:	not applicable
Evaporation rate	:	Currently we do not have any information from our supplier about this.
Flammability (solid, gas)	:	does not ignite
Upper explosion limit	:	not applicable
Lower explosion limit	:	not applicable
Vapour pressure	:	Currently we do not have any information from our supplier about this.
Relative vapour density	:	> 1.0 (Air = 1.0)
Density	:	1.2 - 1.3 g/cm <sup>3</sup>
Water solubility	:	completely soluble
Partition coefficient: n-octanol/water	:	Currently we do not have any information from our supplier about this.
Auto-ignition temperature	:	not applicable
Thermal decomposition	:	To avoid thermal decomposition, do not overheat.
Viscosity, dynamic	:	3.45 mPa.s (20 °C) (Aqueous, solution, 15 %)
Explosive properties	:	EU legislation: Not explosive
Oxidizing properties	:	Currently we do not have any information from our



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supplier about this.

### 9.2. Other information

No further information available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

Advice : This product is a very reactive substance that can react with many inorganic and organic compounds.

### 10.2. Chemical stability

Advice : Decomposes on heating.  
Decomposes on exposure to light.

### 10.3. Possibility of hazardous reactions

Hazardous reactions : May develop chlorine if mixed with acidic solutions.

### 10.4. Conditions to avoid

Conditions to avoid : Heat.  
Thermal decomposition : To avoid thermal decomposition, do not overheat.

### 10.5. Incompatible materials

Materials to avoid : Acids, ammonium compounds, Acetic anhydride, Organic materials, Hydrogen peroxide, metal salts, Copper, Nickel, Iron

### 10.6. Hazardous decomposition products

Hazardous decomposition products : Hydrogen chloride gas, Chlorine, chlorine oxides

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute toxicity

##### Oral

LD50 : 2900 - 3400 mg/kg (mouse)  
Cause serious burns with severe pains, vomiting, pains in the stomach, possibly chock and damaged kidneys. The burn may occur even if only small amounts have been swallowed.

##### Dermal

LD50 : > 2000 mg/kg (rabbit)

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### Irritation

#### Skin

Result : Severe skin irritation (rabbit) (OECD Test Guideline 404)  
corrosive effects (human)

#### Eyes

Result : corrosive effects (rabbit)  
Risk of serious damage to eyes.

### Sensitisation

Result : not sensitizing (guinea pig)

### Further information

Other relevant toxicity information : If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

## Section 12: Ecological information

### 12.1. Toxicity

### 12.2. Persistence and degradability

#### Persistence and degradability

##### Persistence

Result : no data available

##### Biodegradability

Result : The methods for determining the biological degradability are not applicable to inorganic substances.

### 12.3. Bioaccumulative potential

#### Bioaccumulation

Result : Bioaccumulation is not expected.

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### 12.4. Mobility in soil

#### Mobility

Result : The product is mobile in water environment.

### 12.5. Results of PBT and vPvB assessment

#### Results of PBT and vPvB assessment

Result : no data available

### 12.6. Other adverse effects

#### Additional ecological information

Result : Do not flush into surface water or sanitary sewer system.  
Very toxic to aquatic organisms.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

- Product : Disposal together with normal waste is not allowed. Special disposal required according to local regulations. Do not let product enter drains. Contact waste disposal services.
- Contaminated packaging : Empty contaminated packagings thoroughly. They can be recycled after thorough and proper cleaning. Packagings that cannot be cleaned are to be disposed of in the same manner as the product.
- European Waste Catalogue Number : No waste code according to the European Waste Catalogue can be assigned for this product, as the intended use dictates the assignment. The waste code is established in consultation with the regional waste disposer.

## Section 14: Transport information

### 14.1. UN number

1791

### 14.2. UN proper shipping name

ADR : HYPOCHLORITE SOLUTION  
RID : HYPOCHLORITE SOLUTION  
IMDG : HYPOCHLORITE SOLUTION

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### 14.3. Transport hazard class(es)

ADR-Class (Labels; Classification Code; Hazard identification No; Tunnel restriction code)	: 8 8; C9; 80; (E)
RID-Class (Labels; Classification Code; Hazard identification No)	: 8 8; C9; 80
IMDG-Class (Labels; EmS)	: 8 8; F-A, S-B

### 14.4. Packaging group

ADR	: III
RID	: III
IMDG	: III

### 14.5. Environmental hazards

Labeling according to 5.2.1.8 ADR	: Fish and tree
Labeling according to 5.2.1.8 RID	: Fish and tree
Labeling according to 5.2.1.6.3 IMDG	: Fish and tree
Classification as environmentally hazardous according to 2.9.3 IMDG	: yes

### 14.6. Special precautions for user

Note	: not applicable
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### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IMDG	: Not applicable.
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## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Other regulations	: Occupational restrictions: Take note of Dir 92/85/EEC on the safety and health of pregnant workers at work and of Dir 94/33/EC on the protection of young people at work.
	:

### 15.2. Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for this substance.

## Section 16: Other information

## Black Spot Remover

### Full text of R-phrases referred to under sections 2 and 3.

R31	Contact with acids liberates toxic gas.
R34	Causes burns.
R35	Causes severe burns.
R37	Irritating to respiratory system.
R50	Very toxic to aquatic organisms.

### Full text of H-Statements referred to under sections 2 and 3.

H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.

### Further information

Other information : Restricted to professional users. Attention - Avoid exposure - obtain special instructions before use. The information provided in this Safety Data Sheet is correct to our knowledge at the date of its revision. The information given only describes the products with regard to safety arrangements and is not to be considered as a warranty or quality specification and does not constitute a legal relationship.

The information contained in this Safety Data Sheet relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text

|| Indicates updated section.

## Black Spot Remover

No.	Short title	Main User Group (SU)	Sector of Use (SU)	Product Category (PC)	Process Category (PROC)	Environmental Release Category (ERC)	Article Category (AC)	Specified
1	Manufacture of substance	3	8	NA	1, 2, 3, 4, 8a, 8b, 9	1	NA	ES447
2	Use as an intermediate	3	8, 9	19	1, 2, 3, 4, 8a, 8b, 9	6a	NA	ES9182
3	Formulation & (re)packing of substances and mixtures	3	10	NA	1, 2, 3, 4, 5, 8a, 8b, 9, 14, 15	2	NA	ES9179
4	Use in Cleaning Agents	3	4	35	5, 7, 8a, 9, 10, 13	6b	NA	ES9191
5	Use in Cleaning Agents	22	NA	35	5, 9, 10, 11, 13, 15	8a, 8b, 8d, 8e	NA	ES538
6	Use in sewage water treatment	3	23	20, 37	1, 2, 3, 4, 5, 8a, 8b, 9	6b	NA	ES9187
7	Use in textile industry	3	5	34	1, 2, 3, 4, 5, 8a, 8b, 9, 13	6b	NA	ES9185
8	Use in paper industry	3	6b	26	1, 2, 3, 4, 5, 8a, 8b, 9	6b	NA	ES9189
9	Consumer use	21	NA	34, 35, 37	NA	8a, 8b, 8d, 8e	NA	ES653

## Black Spot Remover

### 1. Short title of Exposure Scenario 1: Manufacture of substance

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU8: Manufacture of bulk, large scale chemicals (including petroleum products)
Process categories	<p>PROC1: Use in closed process, no likelihood of exposure</p> <p>PROC2: Use in closed, continuous process with occasional controlled exposure</p> <p>PROC3: Use in closed batch process (synthesis or formulation)</p> <p>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p>PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</p> <p>PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p>
Environmental Release Categories	ERC1: Manufacture of substances

### 2.1 Contributing scenario controlling environmental exposure for: ERC1

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
	Physical Form (at time of	Liquid, moderate fugacity

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	use)	
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor/Outdoor use.	
	Assumes activities are at ambient temperature.	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

EU RAR

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
Relevant for all PROCs	---	Worker - inhalative, long-term - local and systemic.	0.705mg/m <sup>3</sup>	0.4548
PROC1, PROC2, PROC3, PROC4	General exposures	Worker - inhalative, short-term - local and systemic	0.540mg/m <sup>3</sup>	0.1742
PROC1, PROC2, PROC3, PROC4	Laboratory activities	Worker - inhalative, short-term - local and systemic	0.252mg/m <sup>3</sup>	0.081
PROC1, PROC2, PROC3, PROC4	Equipment maintenance	Worker - inhalative, short-term - local and systemic	0.480mg/m <sup>3</sup>	0.155
PROC8a, PROC8b, PROC9	---	Worker - inhalative, short-term - local and systemic	0.498mg/m <sup>3</sup>	0.161

Qualitative assessment dermal. Contact is only accidental The exposure estimate represents the 90th percentile of the exposure distribution

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario



## **Black Spot Remover**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure values based on the EU Risk Assessment Report on chlorine (2007)

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.

Ensure that gas alarms are installed

Change gloves, if duration of activity exceeds breakthrough time

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### 1. Short title of Exposure Scenario 2: Use as an intermediate

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU8: Manufacture of bulk, large scale chemicals (including petroleum products) SU9: Manufacture of fine chemicals
Chemical product category	PC19: Intermediate
Process categories	PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental Release Categories	ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

### 2.1 Contributing scenario controlling environmental exposure for: ERC6a

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9

Product characteristics	Concentration of the Substance in	Covers percentage substance in the product up to 25 %.
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	Mixture/Article	
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor use.	
	Assumes activities are at ambient temperature., Outdoor location is covered by the worst case inside location	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

Advanced REACH Tool (ART model)

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC1	---	Worker - inhalative, long-term - local	0.02mg/m <sup>3</sup>	0.01
PROC2, PROC3	---	Worker - inhalative, long-term - local	1.10mg/m <sup>3</sup>	0.71
PROC4	---	Worker - inhalative, long-term - local	1.20mg/m <sup>3</sup>	0.77
PROC8a, PROC8b	---	Worker - inhalative, long-term - local	1.25mg/m <sup>3</sup>	0.81
PROC9	---	Worker - inhalative, long-term - local	0.91mg/m <sup>3</sup>	0.59

The short-term exposure is covered by the assessment of long-term exposure Qualitative assessment dermal.  
Qualitative approach used to conclude safe use.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

## **Black Spot Remover**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.

Ensure that gas alarms are installed

Change gloves, if duration of activity exceeds breakthrough time

## Black Spot Remover

### 1. Short title of Exposure Scenario 3: Formulation & (re)packing of substances and mixtures

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU 10: Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process categories	<p>PROC1: Use in closed process, no likelihood of exposure</p> <p>PROC2: Use in closed, continuous process with occasional controlled exposure</p> <p>PROC3: Use in closed batch process (synthesis or formulation)</p> <p>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p>PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)</p> <p>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p>PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</p> <p>PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p> <p>PROC14: Production of preparations or articles by tableting, compression, extrusion, pelettisation</p> <p>PROC15: Use as laboratory reagent</p>
Environmental Release Categories	ERC2: Formulation of preparations

### 2.1 Contributing scenario controlling environmental exposure for: ERC2

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,

## Black Spot Remover

### PROC5, PROC8a, PROC8b, PROC9, PROC14, PROC15

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor/Outdoor use.	
	Assumes activities are at ambient temperature.	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance. Ensure samples are obtained under containment or extract ventilation.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

EU RAR

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC15	---	Worker - inhalative, long-term - local and systemic.	0.705mg/m <sup>3</sup>	0.4548
PROC1, PROC2, PROC3, PROC4, PROC5	General exposures	Worker - inhalative, short-term - local and systemic	0.540mg/m <sup>3</sup>	0.1742
PROC1, PROC2, PROC3, PROC4, PROC5	Laboratory activities	Worker - inhalative, short-term - local and systemic	0.252mg/m <sup>3</sup>	0.081

## Black Spot Remover

PROC1, PROC2, PROC3, PROC4, PROC5	Equipment maintenance	Worker - inhalative, short-term - local and systemic	0.480mg/m <sup>3</sup>	0.155
PROC8a, PROC8b, PROC9	---	Worker - inhalative, short-term - local and systemic	0.498mg/m <sup>3</sup>	0.161
PROC14	---	Worker - inhalative, long-term	0.23mg/m <sup>3</sup>	0.15

Qualitative assessment dermal. Contact is only accidental The exposure estimate represents the 90th percentile of the exposure distribution

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure values based on the EU Risk Assessment Report on chlorine (2007)

#### Additional good practice advice beyond the REACH Chemical Safety Assessment

Assumes a good basic standard of occupational hygiene is implemented.

Ensure that gas alarms are installed

Change gloves, if duration of activity exceeds breakthrough time

## Black Spot Remover

### 1. Short title of Exposure Scenario 4: Use in Cleaning Agents

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU4: Manufacture of food products
Chemical product category	PC35: Washing and cleaning products (including solvent based products)
Process categories	PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring
Environmental Release Categories	ERC6b: Industrial use of reactive processing aids
Activity	Note: this Exposure Scenario is only relevant for an appropriated use according to the quality grade of the substance delivered, Covers a technical use, not intended to be used in food, feedingstuffs or human and veterianian medicinal products, as specified in Art.2 (5)(6) of the REACH regulation

### 2.1 Contributing scenario controlling environmental exposure for: ERC6b

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC5, PROC7, PROC8a, PROC9, PROC10, PROC13



## Black Spot Remover

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor use.	
	Assumes activities are at ambient temperature., Outdoor location is covered by the worst case inside location	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

Advanced REACH Tool (ART model)

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC5, PROC8a	---	Worker - inhalative, long-term - local	1.25mg/m <sup>3</sup>	0.81
PROC7	---	Worker - inhalative, long-term - local	1.20mg/m <sup>3</sup>	0.77
PROC9	---	Worker - inhalative, long-term - local	0.91mg/m <sup>3</sup>	0.59
PROC10	---	Worker - inhalative, long-term - local	1.00mg/m <sup>3</sup>	0.65
PROC13	---	Worker - inhalative, long-term - local	0.70mg/m <sup>3</sup>	0.45

The short-term exposure is covered by the assessment of long-term exposure Qualitative assessment dermal.  
Qualitative approach used to conclude safe use.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the

## **Black Spot Remover**

### **Exposure Scenario**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.  
If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.  
Ensure that gas alarms are installed  
Change gloves, if duration of activity exceeds breakthrough time

## Black Spot Remover

### 1. Short title of Exposure Scenario 5: Use in Cleaning Agents

Main User Groups	SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category	PC35: Washing and cleaning products (including solvent based products)
Process categories	PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC11: Non industrial spraying PROC13: Treatment of articles by dipping and pouring PROC15: Use as laboratory reagent
Environmental Release Categories	ERC8a: Wide dispersive indoor use of processing aids in open systems ERC8b: Wide dispersive indoor use of reactive substances in open systems ERC8d: Wide dispersive outdoor use of processing aids in open systems ERC8e: Wide dispersive outdoor use of reactive substances in open systems

### 2.1 Contributing scenario controlling environmental exposure for: ERC8a, ERC8b, ERC8d, ERC8e

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product : 0% - 10%
Amount used	Amounts used in the EU (tonnes/year)	999999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Do not let product enter drains., Onsite wastewater treatment required
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC5, PROC9, PROC10, PROC11, PROC13, PROC15

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product : 0% - 10%
	Physical Form (at time of use)	Liquid, moderate fugacity

## Black Spot Remover

	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Other operational conditions affecting workers exposure	Indoor/Outdoor use.	
	Assumes activities are at ambient temperature.	
Technical conditions and measures to control dispersion from source towards the worker	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Avoid direct contact with the chemical/the product/the preparation by establishing organisational measures.	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection Personal measures have to be applied in case of potential exposure only.	
Risk Management Measures are based on qualitative risk characterisation.		

### 2.3 Contributing scenario controlling worker exposure for: PROC11

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product: 0% - 0.05%
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Amount used		0.005 kg
Frequency and duration of use	Exposure duration	120 min
	Frequency of use	4 Times per day
Other operational conditions affecting workers exposure	Indoor/Outdoor use.	
	Assumes activities are at ambient temperature.	
Technical conditions and measures to control dispersion from source towards the worker	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan.	
Organisational measures to prevent /limit releases, dispersion and exposure	Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Avoid direct contact with the chemical/the product/the preparation by establishing organisational measures.	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection	
Risk Management Measures are based on qualitative risk characterisation.		

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

EASE v2.0

## Black Spot Remover

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC11	---	Worker - inhalative, long-term - systemic	0.0017mg/m <sup>3</sup>	0.0011

Qualitative assessment dermal. Contact is only accidental Exposure is considered negligible

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.  
If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

#### Additional good practice advice beyond the REACH Chemical Safety Assessment

Assumes a good basic standard of occupational hygiene is implemented.  
Ensure that gas alarms are installed  
Change gloves, if duration of activity exceeds breakthrough time

## Black Spot Remover

### 1. Short title of Exposure Scenario 6: Use in sewage water treatment

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU23: Electricity, steam, gas water supply and sewage treatment
Chemical product category	PC20: Products such as ph-regulators, flocculants, precipitants, neutralization agents PC37: Water treatment chemicals
Process categories	PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental Release Categories	ERC6b: Industrial use of reactive processing aids

### 2.1 Contributing scenario controlling environmental exposure for: ERC6b

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9

Product characteristics	Concentration of the Substance in	Covers percentage substance in the product up to 25 %.
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## Black Spot Remover

	Mixture/Article	
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor use.	
	Assumes activities are at ambient temperature., Outdoor location is covered by the worst case inside location	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

Advanced REACH Tool (ART model)

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC1	---	Worker - inhalative, long-term - local	0.02mg/m <sup>3</sup>	0.01
PROC2, PROC3	---	Worker - inhalative, long-term - local	1.10mg/m <sup>3</sup>	0.71
PROC4	---	Worker - inhalative, long-term - local	1.20mg/m <sup>3</sup>	0.77
PROC5, PROC8a, PROC8b	---	Worker - inhalative, long-term - local	1.25mg/m <sup>3</sup>	0.81
PROC9	---	Worker - inhalative, long-term - local	0.91mg/m <sup>3</sup>	0.59

The short-term exposure is covered by the assessment of long-term exposure Qualitative assessment dermal.  
Qualitative approach used to conclude safe use.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

## **Black Spot Remover**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.

Ensure that gas alarms are installed

Change gloves, if duration of activity exceeds breakthrough time

These measures involve good personal and housekeeping practices (i.e. regular cleaning), no eating and smoking at the workplace, wearing of standard working clothes and shoes



## Black Spot Remover

### 1. Short title of Exposure Scenario 7: Use in textile industry

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU5: Manufacture of textiles, leather, fur
Chemical product category	PC34: Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Process categories	<p>PROC1: Use in closed process, no likelihood of exposure</p> <p>PROC2: Use in closed, continuous process with occasional controlled exposure</p> <p>PROC3: Use in closed batch process (synthesis or formulation)</p> <p>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p>PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)</p> <p>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p>PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</p> <p>PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p> <p>PROC13: Treatment of articles by dipping and pouring</p>
Environmental Release Categories	ERC6b: Industrial use of reactive processing aids

### 2.1 Contributing scenario controlling environmental exposure for: ERC6b

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,

## Black Spot Remover

### PROC5, PROC8a, PROC8b, PROC9, PROC13

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor use.	
	Assumes activities are at ambient temperature., Outdoor location is covered by the worst case inside location	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

Advanced REACH Tool (ART model)

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC1	---	Worker - inhalative, long-term - local	0.02mg/m <sup>3</sup>	0.01
PROC2, PROC3	---	Worker - inhalative, long-term - local	1.10mg/m <sup>3</sup>	0.71
PROC4	---	Worker - inhalative, long-term - local	1.20mg/m <sup>3</sup>	0.77
PROC5, PROC8a, PROC8b	---	Worker - inhalative, long-term - local	1.25mg/m <sup>3</sup>	0.81
PROC9	---	Worker - inhalative, long-term - local	0.91mg/m <sup>3</sup>	0.59
PROC13	---	Worker - inhalative, long-term - local	0.70mg/m <sup>3</sup>	0.45

## **Black Spot Remover**

The short-term exposure is covered by the assessment of long-term exposure Qualitative assessment dermal.  
Qualitative approach used to conclude safe use.

### **4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.  
If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.  
Ensure that gas alarms are installed  
Change gloves, if duration of activity exceeds breakthrough time

## Black Spot Remover

### 1. Short title of Exposure Scenario 8: Use in paper industry

Main User Groups	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sectors of end-use	SU6b: Manufacture of pulp, paper and paper products
Chemical product category	PC26: Paper and board dye, finishing and impregnation products: including bleaches and other processing aids
Process categories	<p>PROC1: Use in closed process, no likelihood of exposure</p> <p>PROC2: Use in closed, continuous process with occasional controlled exposure</p> <p>PROC3: Use in closed batch process (synthesis or formulation)</p> <p>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p>PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)</p> <p>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p>PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</p> <p>PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p>
Environmental Release Categories	ERC6b: Industrial use of reactive processing aids

### 2.1 Contributing scenario controlling environmental exposure for: ERC6b

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
Amount used	Amounts used in the EU (tonnes/year)	999.999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
	Soil	Substance release to soil can be excluded
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9

## Black Spot Remover

Product characteristics	Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %.
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
	Process Temperature	90 °C
Frequency and duration of use	Exposure duration per day	8 h
	Frequency of use	5 days/week
Human factors not influenced by risk management	Body weight	70 kg
	Respiration volume under conditions of use	10 m <sup>3</sup> /day
	Light activity	
Other operational conditions affecting workers exposure	Indoor use.	
	Assumes activities are at ambient temperature., Outdoor location is covered by the worst case inside location	
Technical conditions and measures to control dispersion from source towards the worker	provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Drain down system prior to equipment opening or maintenance.	
Organisational measures to prevent /limit releases, dispersion and exposure	Ensure that no inhalable aerosols are generated Regular inspection and maintenance of equipment and machines. Ensure that the task is not carried out overhead. Ensure containment of the emission source	
Conditions and measures related to personal protection, hygiene and health evaluation	Wear protective gloves/ protective clothing/ eye protection/ face protection. In case of odour, gas alarm or insufficient ventilation wear suitable respiratory protection In the case of hazardous fumes, wear self contained breathing apparatus.	

Risk Management Measures are based on qualitative risk characterisation.

### 3. Exposure estimation and reference to its source

#### Environment

Qualitative approach used to conclude safe use.

#### Workers

Advanced REACH Tool (ART model)

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PROC1	---	Worker - inhalative, long-term - local	0.02mg/m <sup>3</sup>	0.01
PROC2, PROC3	---	Worker - inhalative, long-term - local	1.10mg/m <sup>3</sup>	0.71
PROC4	---	Worker - inhalative, long-term - local	1.20mg/m <sup>3</sup>	0.77
PROC5, PROC8a, PROC8b	---	Worker - inhalative, long-term - local	1.25mg/m <sup>3</sup>	0.81
PROC9	---	Worker - inhalative, long-term - local	0.91mg/m <sup>3</sup>	0.59

The short-term exposure is covered by the assessment of long-term exposure Qualitative assessment dermal.  
Qualitative approach used to conclude safe use.

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the

## **Black Spot Remover**

### **Exposure Scenario**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.  
If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

### **Additional good practice advice beyond the REACH Chemical Safety Assessment**

Assumes a good basic standard of occupational hygiene is implemented.  
Ensure that gas alarms are installed  
Change gloves, if duration of activity exceeds breakthrough time  
These measures involve good personal and housekeeping practices (i.e. regular cleaning), no eating and smoking at the workplace, wearing of standard working clothes and shoes

## Black Spot Remover

### 1. Short title of Exposure Scenario 9: Consumer use

Main User Groups	SU 21: Consumer uses: Private households (= general public = consumers)
Chemical product category	PC34: Textile dyes, finishing and impregnating products; including bleaches and other processing aids PC35: Washing and cleaning products (including solvent based products) PC37: Water treatment chemicals
Environmental Release Categories	ERC8a: Wide dispersive indoor use of processing aids in open systems ERC8b: Wide dispersive indoor use of reactive substances in open systems ERC8d: Wide dispersive outdoor use of processing aids in open systems ERC8e: Wide dispersive outdoor use of reactive substances in open systems

### 2.1 Contributing scenario controlling environmental exposure for: ERC8a, ERC8b, ERC8d, ERC8e

Substance is a unique structure, Non-hydrophobic, Low potential to bioaccumulate

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product : 0% - 10%
Amount used	Amounts used in the EU (tonnes/year)	999999 ton(s)/year
Frequency and duration of use	Continuous exposure	360 days/year
Environment factors not influenced by risk management	Flow rate of receiving surface water	18,000 m3/d
	Dilution Factor (River)	10
	Dilution Factor (Coastal Areas)	100
Technical conditions and measures at process level (source) to prevent release Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Organizational measures to prevent/limit release from the site	Air	Substance release to air can be excluded
	Water	Risk from environmental exposure is driven by freshwater., Do not release wastewater directly into environment., Onsite wastewater treatment required, No discharge of substance into waste water
Conditions and measures related to sewage treatment plant	Type of Sewage Treatment Plant	Municipal sewage treatment plant
	Flow rate of sewage treatment plant effluent	2,000 m3/d
Conditions and measures related to external treatment of waste for disposal	Waste treatment	External treatment and disposal of waste should comply with applicable local and/or national regulations.

### 2.2 Contributing scenario controlling consumer exposure for: PC35: Cleaners, trigger sprays (all purpose cleaners, sanitary products, glass cleaners)

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product: 0% - 3%
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
Amount used	Amount used per event	0.005 kg
Frequency and duration of use	Exposure duration	7.5 min
	Frequency of use	4 Times per day

## Black Spot Remover

Other given operational conditions affecting consumers exposure	Indoor use.	
	Room size	4 m3
	Ventilation rate per hour	0.5

### 2.3 Contributing scenario controlling consumer exposure for: PC35

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product: 0% - 0,5%
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
Frequency and duration of use	Frequency of use	1 Times per day
Human factors not influenced by risk management	Exposed skin areas	Palm of one Hand 420 cm <sup>2</sup>
Other given operational conditions affecting consumers exposure	Indoor use.	
	Room size	4 m3
	Ventilation rate per hour	0.5
Conditions and measures related to protection of consumer (e.g. behavioural advice, personal protection and hygiene)	Consumer Measures	Wear impervious chemical resistant protective gloves.

### 2.4 Contributing scenario controlling consumer exposure for: PC34

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product: 0% - 0.05%
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
Frequency and duration of use	Frequency of use	2 days/week
Human factors not influenced by risk management	Exposed skin areas	Two hands 820 cm <sup>2</sup>
Other given operational conditions affecting consumers exposure	Indoor use.	
	Room size	4 m3
	Ventilation rate per hour	0.5
Conditions and measures related to protection of consumer (e.g. behavioural advice, personal protection and hygiene)	Consumer Measures	Wear impervious chemical resistant protective gloves.

### 2.5 Contributing scenario controlling consumer exposure for: PC37

Product characteristics	Concentration of the Substance in Mixture/Article	Concentration of substance in product: 0% - 0,1%
	Physical Form (at time of use)	Liquid, moderate fugacity
	Vapour pressure	25 hPa
Amount used		2000 ml
Frequency and duration of use	Frequency of use	1 Times per day

## 3. Exposure estimation and reference to its source



## Black Spot Remover

### Environment

Qualitative approach used to conclude safe use.

### Consumers

EU RAR

Contributing Scenario	Specific conditions	Exposure routes	Level of Exposure	RCR
PC34	Laundry bleaching/pre-treatment	Consumer - inhalative, long-term - systemic	1.68µg/m <sup>3</sup>	0.000108
PC35	Hard surface cleaning	Consumer - inhalative, long-term - systemic	1.68µg/m <sup>3</sup>	0.000108
PC34	Laundry bleaching/pre-treatment	Consumer - dermal, long-term - local	0.035mg/kg bw/day	< 1
PC35	Hard surface cleaning	Consumer - dermal, long-term - local	0.002mg/kg bw/day	< 1
---	Drinking water, adult	Consumer oral, acute	0.0003mg/kg bw/day	---
---	Drinking water, adult	Consumer oral, long-term	0.003mg/kg bw/day	0.011
---	Drinking water, children	Consumer oral, acute	0.0007mg/kg bw/day	---
---	Drinking water, children	Consumer oral, long-term	0.0033mg/kg bw/day	0.011

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Only properly trained persons shall make use of scaling methods while checking whether the OC and RMM are within the boundaries set by the ES